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SUBJECT	Front Fork works softly by less oil inside
MODEL	attached
EFFECTIVE F/M NO	attached



This service bulletin is written to direct you the standard way of adding enough oil on FRONT FORK inside.

- 1. **Matter** : Front fork cushion seems to work softly by less oil inside.
- 2. **Model and VIN No.** : attached.
- 3. **Solution** : adding enough oil on FRONT FORK inside. (additional 120cc)
- 4. **Way to fix**

1) Tool

- ① SIX ANGLES SOCKET WRENCH : 17mm
- ② SIX ANGLES WRENCH : 6mm
- ③ TORQUE WRENCH : 0~700Kg/cm
- ④ MASS CYLINDER : 0~200CC
- ⑤ OIL : TELLUS #32

2) Method




No	Working contents	TORQUE	REMARK
1	SEPARATING HANDLE BAR COMP BOLT 	220 ~ 350 Km.f/Cm	ONLY FOR COMPLETED UNIT
2	SEPARATING FRONT FORK UP B.K.T CLAMP BOLT 	220 ~ 350 Km.f/Cm	

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This service bulletin is written to direct you the standard way of adding enough oil on FRONT FORK inside.

No	Working contents	TORQUE	REMARK
3	SEPARATING FRONT FORK CAP BOLT 	300 ~ 400Km.f/Cm	1. Put cloth to BOLT to prevent damage of FRONT FORK CAP BOLT. Then, disjoint and assemble with SIX ANGLES SOCKET WRENCH. 2. for prevention of damage, do main assembling after temporary assembling
4	have unit inclined for better working position 		Press HANDLE BAR down
5	Add TELLUS # 32 OIL 120cc in FRONT FORK with MASS CYLINDER 		1. Observe not to leak to other place If it is leaked, removes cleanly. 2. Work the opposite side after complete first side to prevent damage
6	assemble from 6 to 1.		Keep the TORQUE thoroughly

5.FRT is calculated as 0.4/Hr per 1 vehicles.(includes OIL cost)

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